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PRODUCT CATALOGUE

PAPER BAGS

- FLAT AND TWISTED HANDLE BAGS
- POTATO BAGS
- MULTI-LAYER LAMINATED BARRIER BAGS
- FLOUR BAGS
- TEA BAGS
- CHARCOAL BAGS
- CAT LITTER BAGS
- GRAB BAGS

“ We do serve in the global market referencing by worldstandards in environmental and social suitability, quality, product safety and occupational safety. ”



Irish Papers , located in Dublin—one of IRELAND’s major port cities—is a leading manufacturer of paper bags.

With a strong focus on quality, product reliability, legal compliance, and respect for people and the environment, our company is committed to maintaining a dynamic and continuously improving management system. We operate in accordance with the following international standards and certifications:

- ISO 9001:2015 – Quality Management System
- ISO 14001:2015 – Environmental Management System
- FSC – Forest Stewardship Council Certification
- SEDEX – Supplier Ethical Data Exchange

Irish Papers is dedicated to meeting customer demands swiftly and at the highest level of quality by fully integrating these standards into every aspect of its operations.

OUR MISSION

To maintain our strong position and continue growing in the packaging industry by consistently delivering exceptional customer satisfaction, guided by our core principles of environmental responsibility, respect for people, commitment to quality, reliability, and adherence to legal and ethical standards.

OUR VISION

To contribute to a better future for future generations by ensuring product safety and promoting a sustainable natural environment.



At Irish Papers, our foundation is built on trust, ■
driven by a passion for problem-solving, and guided by
an unwavering commitment to excellence in everything we do.

- Guided by our motto 'Optimised Packaging Solutions Delivered' we work closely with our customers to develop smart, efficient, and sustainable packaging strategies that meet their specific needs and exceed expectations."
- We place a strong emphasis on understanding our clients' unique challenges, allowing us to deliver practical, tailored solutions that drive real results.

Irish Papers is committed to Environmental ■ and Human Health

- At Irish Papers, we are deeply committed to protecting environmental health and sustainability across all aspects of our operations. Our ISO 14001 and FSC certification reflects our dedication to responsible environmental management, continuous improvement, and reducing our ecological footprint for a cleaner, greener future.

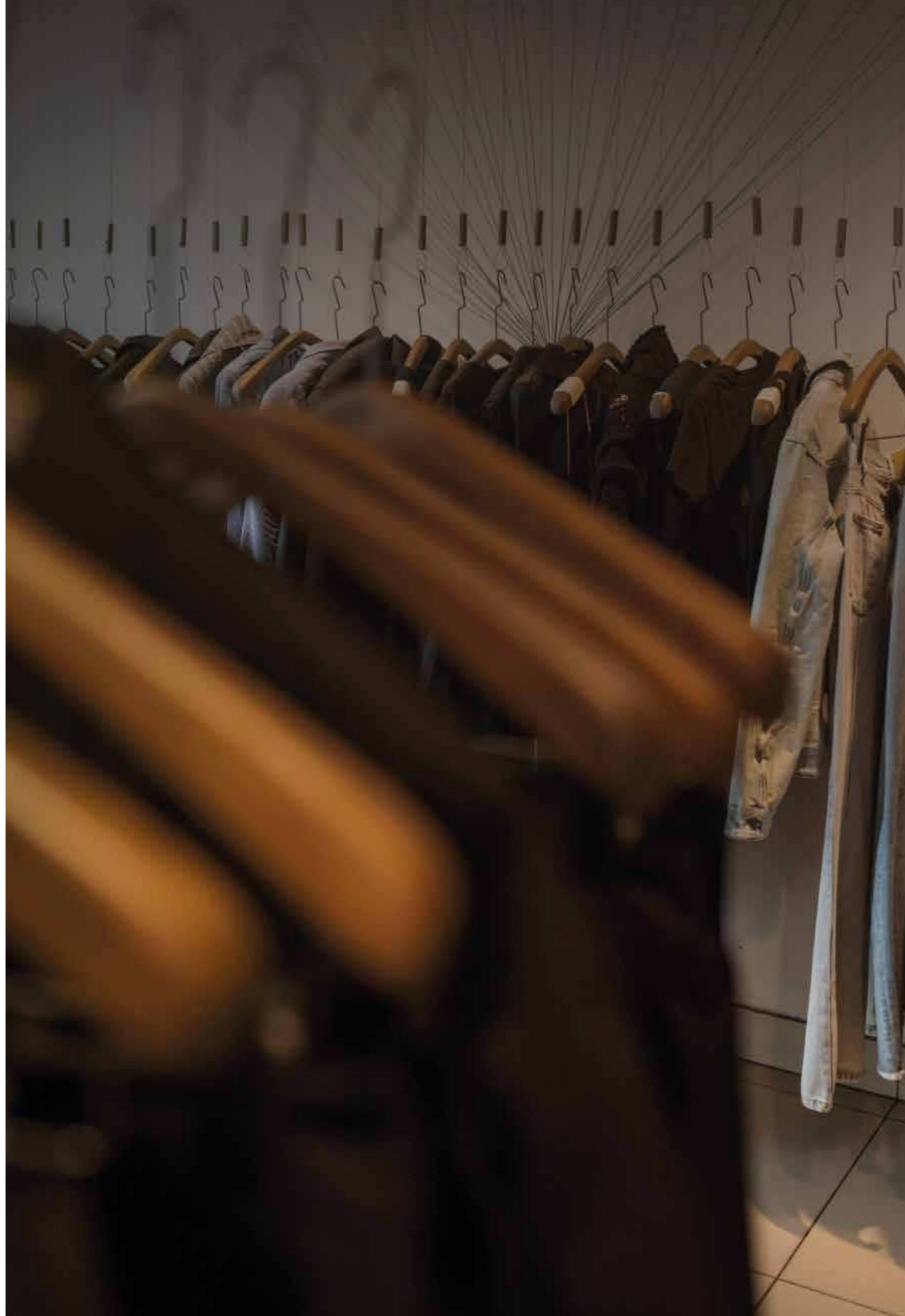
Irish Papers Never Compromises on Quality ■

- The key to our success lies in the strict quality standards we meticulously apply at every stage of production. From raw material input to the final product, we implement and continuously enhance a comprehensive management system built on the principle of continuous improvement.

Fostering a Positive, Supportive, and Inspiring Workplace for All ■

- At Irish Papers, we believe that a great working environment is the foundation of success. We foster a culture of respect, collaboration, and continuous growth, where every team member feels valued and empowered.
- By prioritizing employee well-being and open communication, we create a workplace that inspires innovation, loyalty, and excellence.

CUSTOMIZABLE FLAT HANDLE & TWISTED HANDLE PAPER BAGS



Our flat and twisted handle carrier bags are available in various sizes and paper types, designed to safely carry your products while meeting the needs of different industries.

- Available paper types include brown kraft, white kraft, recycled brown kraft, and specialty papers such as wet-strength, greaseproof, and ribbed varieties.
- Paper grammage ranges from 50 to 150 gsm.
- Products can be customized based on the intended use and sector-specific requirements.
- Ideal for sectors such as textile, fast food, pharmacy, cosmetics, and more.
- Options include printed or unprinted designs, lacquer coating, colored handles, and other finishing touches.
- Maximum widths: 56 cm for twisted handle bags and 46 cm for flat handle bags.
- Gusset sizes range from 8 cm to 26 cm for both types.



POTATO BAGS

Durable Single and Double-Layer Options



Our potato bags are specifically engineered to ensure safe, hygienic, and efficient transportation, meeting the high standards of the agricultural and food sectors.

Single Layer:

- White Wet-Strength Kraft
- Brown Wet-Strength Kraft

Double Layer Options:

- White Wet-Strength Kraft / Brown Wet-Strength Kraft
- Brown Wet-Strength Kraft / Brown Wet-Strength Kraft

Designed for heavy-duty performance, these bags can support carrying capacities of up to 15 kg, making them ideal for bulk produce such as potatoes and other root vegetables.

We also offer customizable die-cut windows and mesh window options for product visibility and ventilation. Mesh material is available in both PE (polyethylene) and cotton alternatives.

You choose the shape of the window-we make it happen.



MULTI-LAYER LAMINATED BARRIER BAGS

Our multi-layer laminated barrier bags are specially developed to provide superior protection and durability for a wide range of industries, including construction, food service, hygiene, and snack packaging.

Paper Substrate Options:

- Brown Kraft
- White Kraft
- Recycled Kraft
- Greaseproof Paper
- Coated Paper

Lamination Options:

- PE (Polyethylene)
- PP (Polypropylene)
- Aluminum Foil

Engineered for demanding applications, these bags offer excellent barrier performance against moisture, grease, oxygen, and light.

They are widely used for packaging construction powders, fast food items, airline sickness bags, and snack or confectionery products such as chips and candy.

Paper grammage ranges from 40 gsm to 150 gsm.

Bag dimensions are fully customizable within the following ranges:

Width: 7 cm – 54 cm
Gusset: 4 cm – 26 cm
Height: 14 cm – 70 cm

We also offer customizable die-cut window options for product visibility and ventilation.

You choose the shape—we make it happen.



FLOUR BAGS Single and Double Layer Options

Our flour bags are available in both single and double-layer structures to ensure durability and product safety:

Single Layer:

- White Kraft or Coated Kraft

Double Layer Options:

- Coated Kraft / Brown Kraft
- White Kraft / Brown Kraft
- White Kraft / White Kraft

The sizes listed below represent standard configurations for flour packaging, but dimensions can be customized according to customer requirements:

- 1 kg flour bag: (customizable)
- 2 kg flour bag: 13.5 x 7 x 34 cm
- 5 kg flour bag: 20 x 10 x 42 cm
- 10 kg flour bag: 27 x 12 x 52 cm

Our bags are designed for high performance on automatic filling machines, offering excellent strength and reliability to protect your product throughout the supply chain.

In addition to the standard paper tape handle, we also offer an option with plastic tape handles for enhanced carrying comfort.



TEA BAGS

With Single PP Liner

Our tea bags are designed with a single PP liner, offering both visual appeal and barrier protection. Two lamination options are available:

- Transparent OPP film lamination with White Kraft
- Metallized OPP film lamination with White Kraft

For enhanced durability and carrying capacity, the paper layer can be doubled as needed.

Standard sizes include:

- 250 g Tea: 9 x 5.5 x 30.5 cm
- 500 g Tea: 10.5 x 7 x 31.5 cm
- 1000 g Tea: 15 x 7.5 x 37.5 cm

All sizes can be customized according to customer requirements.

CHARCOAL BAGS

Single and Double Layer Options

Our charcoal bags are engineered to ensure safe and reliable transport, with or without handles, depending on your packaging needs.

Single Layer:

- White Kraft or Brown Kraft

Double Layer Options:

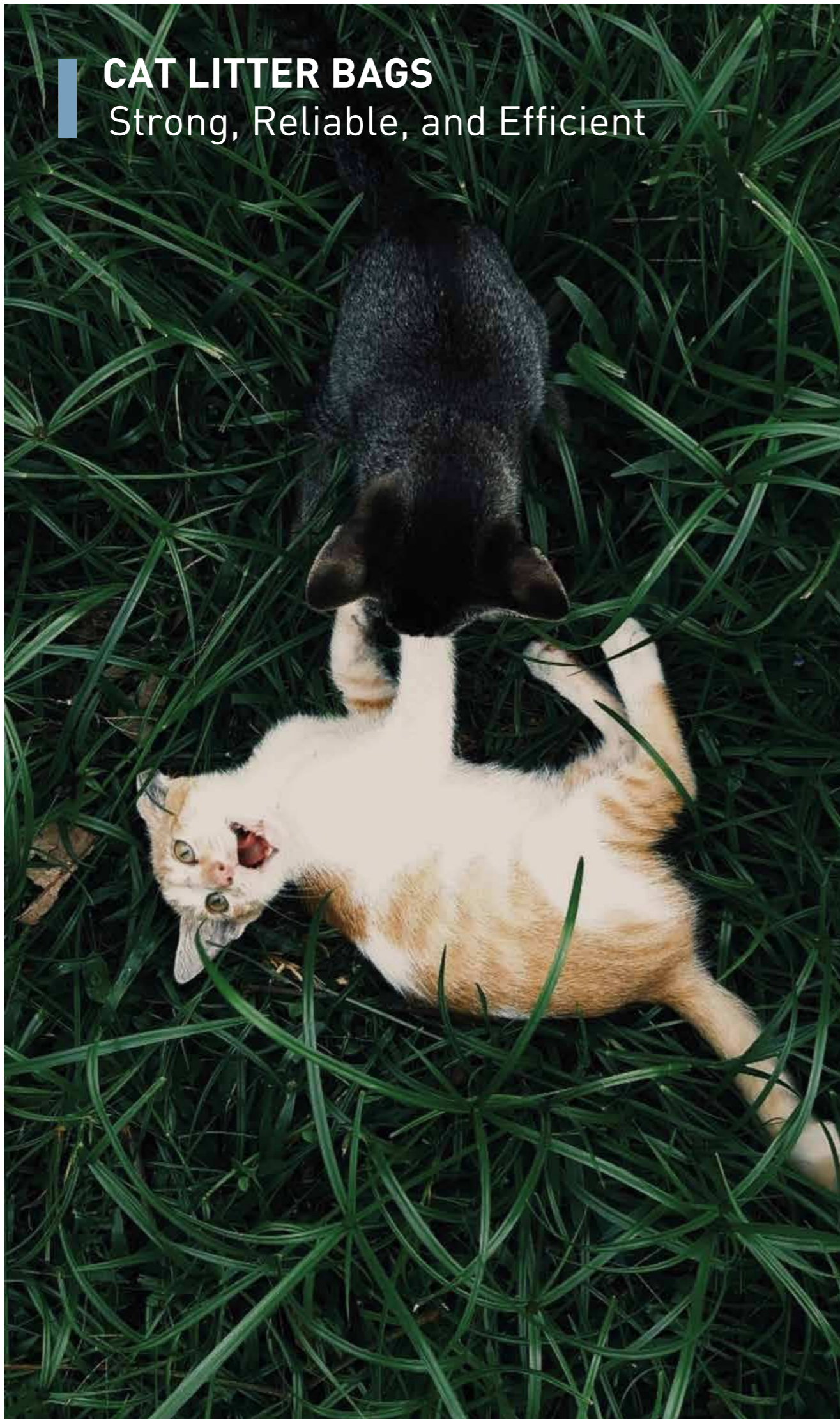
- White Kraft / Brown Kraft
- Coated Paper / Brown Kraft

Designed for strength and durability, these bags can support carrying capacities of up to 15 kg, making them ideal for heavy-duty use.



CAT LITTER BAGS

Strong, Reliable, and Efficient



Our cat litter bags are produced using durable double-layered paper structures, ensuring the safe transport of heavy materials like cat litter:

Material Options:

- White Kraft / Brown Kraft
- Coated Paper / Brown Kraft

These bags are available with flat handles and can be fully custom-printed to match your branding needs. With a carrying capacity of up to 20 kg, they are built for performance.

We offer two secure sealing options:

- Stitched closure
- Hotmelt sealing – An ideal choice for high-speed, hygienic, and cost-effective production.
- Hotmelt sealing enhances efficiency, improves leak resistance, and is well-suited for automated packaging lines—making it a preferred solution for modern manufacturers.



GRAB BAGS

Flexible, Functional, and Fully Customizable

- Our grab bags are designed to offer both practicality and visual appeal, making them an excellent choice for a wide range of sectors.
- Available in Brown Kraft, White Kraft, Recycled Brown Kraft, and Specialty Papers such as wet-strength, greaseproof, and ribbed.
- Paper weights range from 50 to 150 gsm, ensuring optimal strength for various applications.
- Perfectly suited for industries like fast food, pharmaceuticals, cosmetics, and more. Offered in printed or unprinted formats, with options for lacquer coating and die-cut handles for added convenience and brand impact.

Size options include:

- Width: 7 cm – 54 cm
- Gusset: 4 cm – 26 cm
- Length: 14 cm – 70 cm

Whether for retail, takeaway, or promotional use, our grab bags are designed to meet your functional and aesthetic packaging requirements.





**Irish
Papers**



*For Sustainable Nature,
For Our Future...*